



富捷科技

Product Datasheet

产品规格说明书

FQW Series Automotive Wide Termination Thick Film Chip Resistor

车规宽电极厚膜片式电阻器

安徽省富捷电子科技有限公司

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车规宽电极厚膜片式电阻器

Automotive Wide Termination Thick Film Chip Resistor FQW Series



■ 特点 (Features)

- 体积小, 重量轻
- 电性能稳定, 可靠度高
- 符合 RoHS 指令和无卤素要求
- 具有一定的抗硫化性能
- 符合 汽车标准相关条款
- Miniature and light weight
- Stable electrical capability and high Reliability
- Compliant with RoHS directive and Halogen free requirement
- With certain Anti-sulfured performance
- Compliant with AEC-Q200 standard

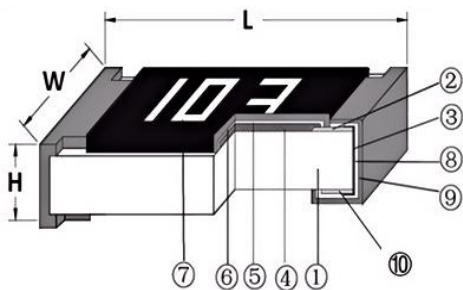
■ 应用 (Application)

- 发动机动力控制系统、底盘安全控制系统、车身电子控制系统、汽车信息系统、影音娱乐系统、车载导航系统等。
- Engine power control system, Chassis safety control system, Electronic body control system, Automotive information system, Audio-visual entertainment system, Vehicle navigation system, etc.

■ 产品料号 (Parts Number Explanation) 示例: FQW1206F1001TS

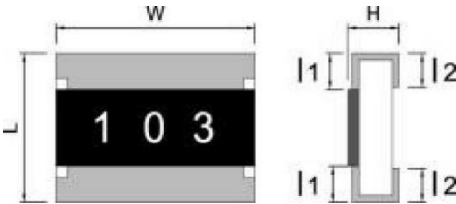
F 公司	QW 产品别	0612 尺寸	F 公差	1001 字码	T 包装别	S 端电极	特殊码
FOJAN	QW: Automotive Wide Termination	0612	D: $\pm 0.5\%$	$\pm 5\%$: E24	T: 7 inch reel	S: Sn	Blank: none
		1020	F: $\pm 1\%$	3-digits+blank	Q: 10 inch reel	C: Cu	
		1225	J: $\pm 5\%$	102=1K Ω	R: 13 inch reel	A: Au	
			P: Jumper	1R0=1 Ω	B: Bulk		
				$\pm 1\%$ &Below: E24+E96: 4-digits 1001=1K Ω 1R00=1 Ω			
Company	Product Type	Size	Tolerance	Resistance	Packaging	Termination	Special Case

电阻结构 (Construction)



NO.	结构 Construction	主要材料 Major material
1	陶瓷基板 Ceramic substrate	氧化铝 Al_2O_3
2	银电极 Conductive layer (Top)	银 Ag
3	侧电极 Side conductive layer	镍铬合金 NiCr
4	阻体层 Resistive layer	氧化钌 RuO_2
5	内保护层 Inner protective layer	玻璃 Glass
6	外保护层 Outer Protective layer	环氧树脂 Epoxy
7	文字 Marking	环氧树脂 Epoxy
8	镍电极 Ni plating layer	镍 Ni
9	镍电极 Ni plating layer	镍 Ni
10	银电极 Conductive layer (Back)	银 Ag

尺寸 (Dimension):

尺寸 Dimension							单位 (unit) : mm
型别 (Type)		L	W	H	l1	l2	
英制	公制						
0612	1632	1.60 ± 0.20	3.20 ± 0.20	0.55 ± 0.10	0.30 ± 0.20	0.50 ± 0.20	
1020	2550	3.10 ± 0.10	4.60 ± 0.10	0.55 ± 0.10	0.40 ± 0.20	0.50 ± 0.20	
1225	3264	3.20 ± 0.20	6.50 ± 0.20	0.55 ± 0.20	0.40 ± 0.20	0.75 ± 0.20	

电气特性 (Electrical characteristics)

型别 Type	70°C 下额定功率 Rated Power at 70°C	最大工作电压 Max Working Voltage	最大过负荷电压 Max Overload Voltage	绝缘耐压 DWV
0612	0.75W	200V	400V	500V
1020	1W	200V	400V	500V
1225	2W	200V	400V	500V
0612*P	1.5W	200V	400V	500V
1020*P	2W	200V	400V	500V
1225*P	3W	200V	400V	500V

备注 (Remark) : 额定电压计算公式 (The rated voltage is calculated by the following formula) :

$$E = \sqrt{RP}$$

E: 额定电压 (Rated Voltage) (V) P: 额定功率 (Rated Power) (W) R: 电阻阻值 (Resistance) (OHM)

如果计算出的电压超过此型别的最大工作电压, 则此型别的最大工作电压为此电阻的额定电压。

In case the value calculated by the formula exceed the maximum working voltage as above table 8, the maximum working voltage shall be regarded as rated voltage.

功率衰减曲线 (Derating Curve)

使用温度范围 Temperature usage range	-55°C~+155°C
说明 Describe	周围温度若超过 70°C至 155°C之间, 功率可照下图曲线予以修订 If the ambient temperature exceeds 70°C to 155°C, the power can be revised according to the curve in the following figure
功率衰减曲线图 Power Attenuation Curve	The graph shows the power derating curve. The y-axis is 'Percent rated load (%)' ranging from 0 to 100. The x-axis is 'Ambient temperature (°C)' ranging from -55 to 160. The curve is a horizontal line at 100% from -55°C to 70°C, and then a straight line from (70, 100) to (155, 0). Dashed lines indicate the points (70, 100) and (155, 0).

温度系数 (Temperature Coefficient)

型别 Type	阻值范围 Resistance Range	产品精度和温漂系数 (ppm/°C) Resistance Tolerance and TCR(ppm/°C)		
		±1%	±2%	±5%
0612/1020/1225	10mΩ≤R < 50mΩ	±1800	±1800	±1800
	50mΩ≤R < 100mΩ	±800	±800	±800
	100mΩ≤R < 1Ω	±600	±600	±600
	1Ω≤R < 10Ω	±400	±400	±400
	10Ω≤R < 1MΩ	±100	±100	±100
	1MΩ≤R < 10MΩ	±100	±100	±100

■ 性能 (Performance)

内容 Item	测试方法 Test Methods	测试条件 Test Conditions	规格 Specification
温度系数 Temperature Coefficient	JIS C 5201 4.8	$TCR = (R - R_0) / (t - t_0) R_0 \times 10^6 \text{ppm}$ R0: 电阻在室温下的阻值 (resistance at room temperature) R: 电阻在 125°C或-55°C下的阻值 (resistance at 125°C or -55°C) t0: 室温 (room temperature) t: 测试温度 (test temperature 125°C or -55°C)	As SEPC
短时间过负荷 Short-time overload	JIS C 5201 4.13	加载 2.5 倍额定电压, 时间 5 秒后测量试验前后的阻值变化率。 Applied 2.5 times of rated voltage for 5 second. Measure the variation of resistance.	0.5%/1%:±(1.0%+0.05Ω) 5%:±(2.0%+0.05Ω)
高温储存 High Temperature Exposure (Storage)	AEC-Q200 TEST 3 MIL-STD-202 METHOD 108	125°C下放置 1000h, 不加载功率, 试验结束 24±4 小时后进行测试。 1000 hrs. @ T=155 . Unpowered. Measurement at 24±4 hours °C after test conclusion	±(1.00%+0.05Ω)
温度循环 Temperature Cycling	AEC-Q200 TEST 4 JESD22 METHOD JA-104	-55 ~ + 155, °C °C 循环 1000 次, 在每一个极限温度持续时间不超过 30 分钟, 且温度转换时间不超过 1 分钟, 试验结束 24±4 小时后进行测试。 1000 Cycles (-55 to +155) Measurement at 24±4 hours °C °C after test conclusion. 30min maximum dwell time at each temperature extreme. 1min. maximum transition time.	±(2.00% +0.05Ω)
温湿循环 Moisture resistance	MIL-STD-202 METHOD 106	25°C~65°C,90%~100%RH, 2.5 小时; 65°C 90%~100%RH, 3 小时; 65°C~25°C,80%~100%RH,2.5 小时, 10 个循环, 试验结束 24±4 小时后进行测试。 25°C~65°C,90%~100%RH, 2.5H; 65°C 90%~100%RH, 3H; 65°C~25°C 80%~100%RH, 2.5H, 10 cycles, Measurement at 24±4 hours after test conclusion.	0.5%/1%:±(1.0%+0.05Ω) 5%:±(2.0%+0.05Ω)
耐湿特性 Humidity	MIL-STD-202 METHOD 103 AEC-Q200 TEST 7	电阻放入恒温恒湿箱, 加载 10%额定功率, 85°C /85%RH, 持续通电 1000 ⁺²⁴ / ₋₀ H, 试验结束 24±4 小时后进行测试 Put the specimen in a chamber Load 10% of operating power,1000 hours 85°C/85%RH. Measurement at 24±4 hours after test conclusion.	0.5%、1%:±(1.0%+0.05Ω) 5%:±(2.0%+0.05Ω)
ESD 试验 ESD test	AEC-Q200 TEST 17 AEC-Q200-002	加载规定静电电压 2 次/间隔 1 秒, 0402 规格: 0.5KV, 0603 规格: 1KV, 其他规格 2KV. 0402: 0.5KV, 0603: 1.0KV, Other: 2KV, 2times/1s	±(3.0%+0.05Ω)

FQW-Series Automotive Wide Termination
Thick Film Chip Resistor Product Specifications
FQW 系列车规宽电极厚膜片式电阻器规格书



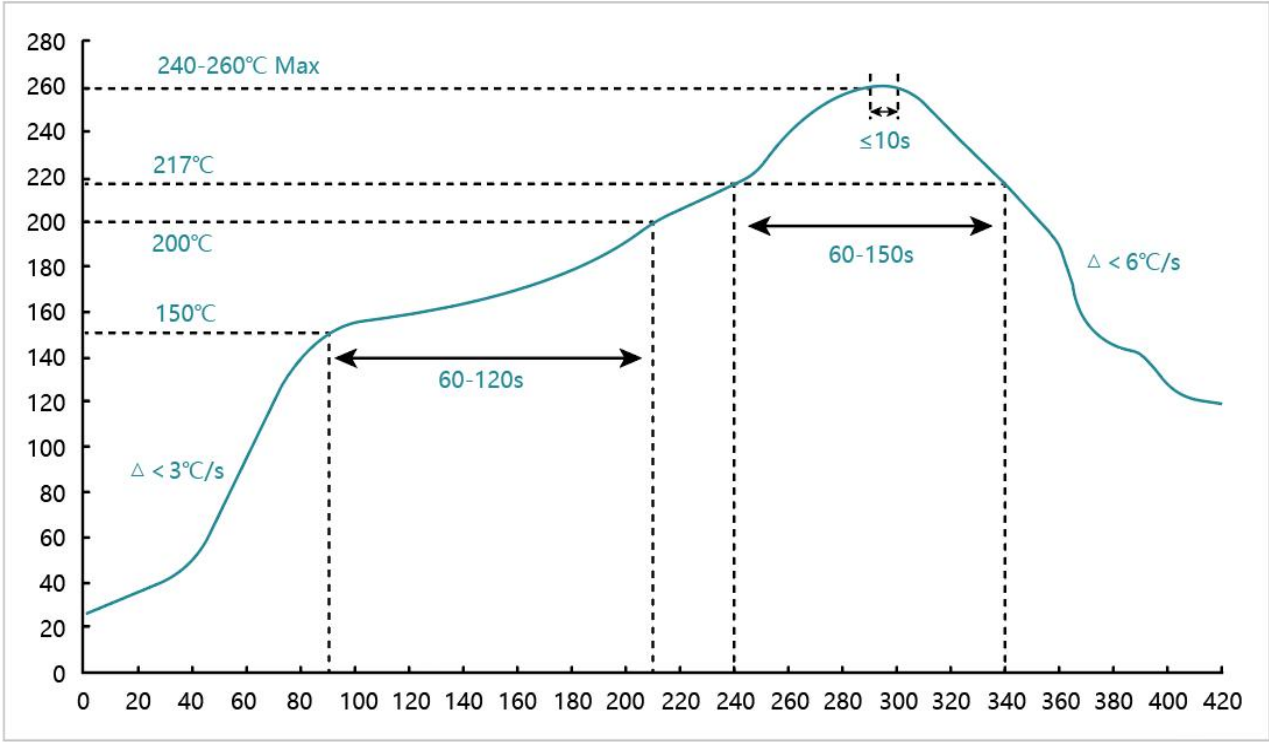
内容 Item	测试方法 Test Methods	测试条件 Test Conditions	规格 Specification
负荷寿命 Load life	MIL-STD-202 METHOD 108 AEC-Q200 TEST 8	电阻放入恒温箱中, 温度 $125\pm 2^{\circ}\text{C}$, 加载 45%额定功率 ON TIME:1.5H, OFF TIME:0.5H, 通电 1000^{+24}_{-0}H , 试验结束 24 ± 4 小时后进行测试 Put the specimen in a chamber at $125\pm 2^{\circ}\text{C}$ temperature, Load 45% rated power ON TIME:1.5H, OFF TIME:0.5H, and applied for 1000^{+24}_{-0}H . Measurement at 24 ± 4 hours after test conclusion.	$0.5\%/1\%:\pm(1.0\%+0.05\Omega)$ $5\%:\pm(2.0\%+0.05\Omega)$
焊锡性 Solderability	AEC-Q200 TEST 18 J-STD-002	用于引脚型和表面贴装型元件, 不需要电气测试。 放大倍数 50 倍。 测试条件: 表面贴装型: a: 方法 B, 干热@ 155°C , 4 小时, @ 235°C , 3 ± 0.5 秒 b) 方法 B, 煮沸 8 小时, @ 235°C , 3 ± 0.5 秒 For pin and surface-mount components, no electrical testing required. Magnification 50 times. Test conditions: Surface mount type: a) Method B: dry heat @ 155°C , 4 hours, @ 235°C , 3 ± 0.5 seconds b) Method B: cook for 8 hours at @ 235°C , 3 ± 0.5 seconds	> 95%面积上锡 (95% coverage)
抗焊锡热 Resist to soldering heat	AEC-Q200 TEST 15 MIL-STD-202 METHOD 210	沾助焊剂后浸入锡炉, 锡炉温度 $260\pm 5^{\circ}\text{C}$, 时间 10 ± 0.5 秒, 测量试验前后的阻值变化率。 Dip the terminal in a flux and then dip into a soldering bath at $260\pm 5^{\circ}\text{C}$ for $10\pm 0.5\text{sec}$. Measure the variation of resistance.	$\pm(1.00\% + 0.05\Omega)$
绝缘电阻 Insulation resistance	JIS C 5201 4.6 IEC60115-1-4.6	电阻本体上加载绝缘耐压 60 ± 5 秒, 测量绝缘阻抗。 Applied the dielectric withstanding voltage on the center of body for $60\pm 5\text{seconds}$. Then measure insulation resistance.	> $10\text{G}\Omega$
绝缘耐压 Dielectric withstanding voltage	JIS C 5201 4.7 IEC60115-1-4.7	电阻本体上加载绝缘耐压 60 ± 5 秒。 Applied the dielectric withstanding voltage on the center of body for $60\pm 5\text{seconds}$.	无击穿、飞弧可见机械性损伤 No evidence of flashover, mechanical damage arcing or insulation breakdown
端子强度 Terminal Strength	AEC-Q200 TEST 11 MIL-STD 202 METHOD 211	0402:0.5kgf; 0603:1.0kgf; 其他规格: 2.0kgf 施加推力, 维持 60 ± 1 秒 0402:0.5kgf, 0603:1.0kgf; Other:2.0kgf ; 60 ± 1 seconds;	无破损 No Broken
耐溶剂性 Resistance to Solvents	AEC-Q200 TEST 12 MIL-STD 202 METHOD 215	注意: 添加水性洗涤化学品-OKEM Clean 或等效物。请勿使用违 禁溶剂 Note: Add Aqueous wash chemical - OKEM Clean or equivalent. Do not use banned solvents.	标识无脱落、损伤 No Marking fall off and broken



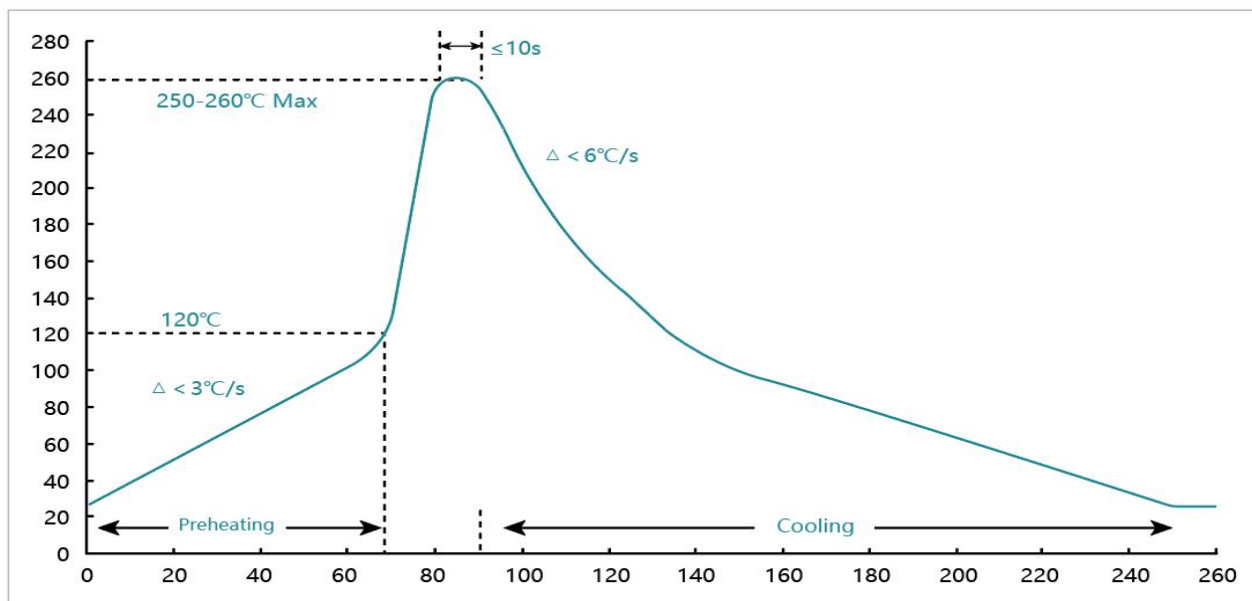
内容 Item	测试方法 Test Methods	测试条件 Test Conditions	规格 Specification
端子弯曲 Terminal Bending	AEC-Q200 TEST 21 AEC-Q200-005	电阻焊接在测试板上进行弯折，弯折保持时间 20±1 秒，1206（含）以下的尺寸弯曲 5+0.2/0 mm；1206 以上的尺寸弯曲 2+0.2/0 mm；量测试验前后阻值变化率 Specimen shall be mounted on test board, then bend the board and maintained for 20±1s. the distance of bending is 5+0.2/0 mm for resistors which size no larger than 1206 or 2+0.2/0 mm which size larger than 1206. Measure the variation of resistance.	±(1.00% +0.05Ω)
抗硫化实验 Sulfuration test	ASTM-B-809-95	方法一：温度 60℃，湿热蒸硫粉试验（加饱和硝酸钾）750hrs Method 1: steam sulfur powder test (with saturated potassium nitrate) at 60℃ with humidity and heat (750hrs)	±(3.0% +0.05Ω) Max

■ 焊接 (soldering)

- 建议回流焊曲线 (Recommend reflow soldering profile)



- 建议波峰焊曲线 (Recommend wave soldering profile)



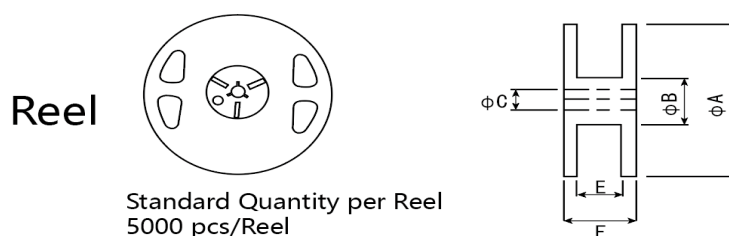
- 手工焊温度 (hand soldering temperature)

烙铁温度 $350 \pm 10^{\circ}\text{C}$ 3 秒之内, 避免烙铁接触电阻本体

The iron temperature is $350 \pm 10^{\circ}\text{C}$, hand soldering time less than 3S. Avoid solder iron tip direct touch the components body

■ 包装规格 (Tapping Specification)

一卷盘尺寸 (Reel dimension)

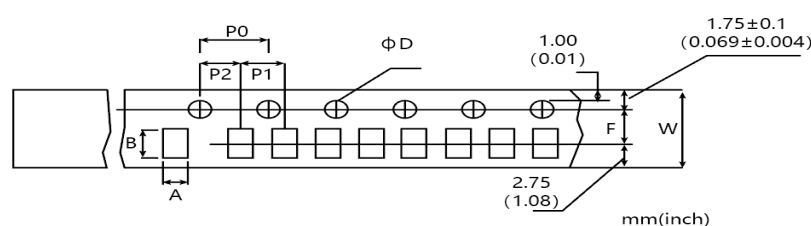


Unit: mm

Type	Size	Unit	A	B	C	F	W
0612	7"	5K/Reel	178 ± 2.0	60.0 ± 1.0	13.5 ± 0.5	11.4 ± 0.1	9.00 ± 0.3
0612	10"	10K/Reel	254 ± 2.0	100.0 ± 1.0	13.5 ± 0.5	11.4 ± 0.1	9.00 ± 0.3
0612	13"	20K/Reel	330 ± 2.0	100.0 ± 1.0	13.5 ± 0.5	11.4 ± 0.1	9.00 ± 0.3
1020/1225	7"	4K/Reel	178 ± 2.0	60.0 ± 1.0	13.5 ± 0.5	15.4 ± 1.0	13.0 ± 0.3

- 包装尺寸 (packing dimension)

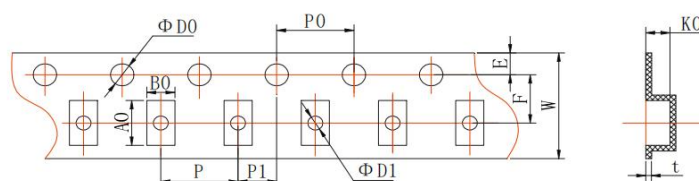
纸带编带 Paper Taping



Unit: mm

Dim	A	B	D	F	P0	P1	P2	W	T
0612	1.90±0.20	3.50±0.20	1.50±0.10	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	8.00±0.20	0.75±0.05

塑料带编带 Embossed Taping



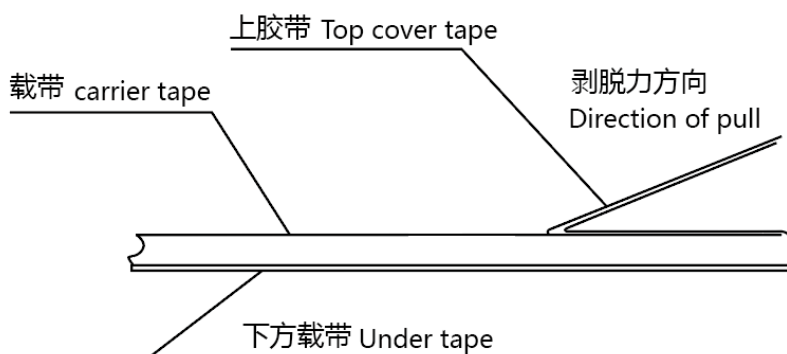
Unit: mm

Dim	B0	A0	D0	F	P0	P	P1	W	K0
1020	2.75±0.10	5.40±0.10	1.50±0.10	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	12.0±0.10	0.75±0.10
1225	3.35±0.10	6.70±0.10	1.50±0.10	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	12.0±0.10	0.75±0.10

■ 上胶带剥离力测试 (Peel force of top cover tape)

上胶带以 200mm/分钟的速度，沿 165~180 度角的方向进行剥离，如下图所示。纸带的剥离力范围为 10g~70g；载带的剥离力范围 30~100g。

The top cover tape is pulled at a speed of 200 mm/min with the angle between the tape during peel and the direction of unreeling maintained at 165 to 180 degree as following picture. The peel force of paper carrier tape shall be 0.1N to 0.7N(10 to 70 g), the peel force of plastic carrier tape shall be 0.3N to 1N (30 to 100 g)



■ 厚膜电阻器使用说明 (Chip Resistor Instructions for use)

本产品以下特殊环境下应用，性能可能会受到影响：

(Application of the products in a special environment can deteriorate product performance):

1. 高温；
High temperature
2. 有海风或腐蚀性气体，包括氯气，硫化氢，氨气，二氧化硫，二氧化氮等；
Near the sea ,or corrosive gas, such as Cl_2 , H_2S , NH_3 , SO_2 and NO_2 etc;
3. 各种类型的液体，包括水，油，化学品，有机溶剂的使用；
Unverified liquids, such as water,oil,chenical or organic solvent;
4. 在用树脂或其他涂层材料密封产品的情况下使用；
Unverified resin or paint to cover products;
5. 焊接后使用不洁焊剂或使用水或水溶性清洁剂清洗产品
Products should be washed with soluble cheaner even if non cleaning flux.

- 储存 / 搬运条件 (Storage / Carry conditions)

1. 储存温度 $25\pm 5^\circ\text{C}$ Temperature: $25\pm 5^\circ\text{C}$
2. 湿度 30% ~ 70%RH Humidity: 30% ~ 70%RH
3. 储存期限：先进先出，2 年 Storage life: 2years FIFO
4. 存放和搬运时，请保持盒子的正确方向。严禁跌落在箱体上，否则可能损坏产品电极或本体
Please hold box correct orientation when storing and carrying.It is strictly prohibited to fall on the box.
otherwise the product electrode or body may be damaged.

[illegible]